

|   |  |                                   |   |                       |                  |             |
|---|--|-----------------------------------|---|-----------------------|------------------|-------------|
| <input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR                          |  | NO. 4026                          | EFF. DATE OF CHG 2/22/94                        | REQUESTED BY J. JONES | PREMIER          | PAGE 1 OF 3 |
| REASON FOR CHANGE<br>DRAWING IMPROVEMENT  |  | DOCUMENTS EFFECTED<br>206-AA-1002 | SYSTEM<br>INSTALL, MOUNTING PROVISIONS, BELLY   |                       | MATL DISPOSITION |             |
| MARKED PRINTS ATTACHED<br>YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> |  |                                   | SERIAL NO EFF<br>206<br>SERIES                  |                       | REWORK           | STORE       |
|   |  |                                   |   |                       | SCRAP            | IN MFG.     |
| DISPOSITION/COMMENTS<br>REV. "IS" B   |  |                                   | THIS IS AN UNINCORPORATED ECO<br>(STC SH3763SW) |                       |                  |             |

# DESCRIPTION

SHEET 1

"ADDED" NOTE 6 ZONE 8D

△ 6. BOND ITEM 4 & 5 TO AIRCRAFT SKIN WITH ITEM 8.

"CHANGED" PARTS LIST ZONE 4B

|   |   |   |   |                |
|---|---|---|---|----------------|
|   |   |   | 1 | 206-AA-6001-15 |
| 4 | 1 | 1 | 1 | 206-AA-6001-14 |
| 3 | 2 | 2 | 1 | 206-AA-6001    |

"WAS"

|   |   |   |   |                |
|---|---|---|---|----------------|
|   | 1 | 1 | 1 | 206-AA-6001-15 |
| 4 | 2 | 2 | 1 | 206-AA-6001-14 |
| 3 |   |   | 1 | 206-AA-6001-01 |

"IS"

SHEET 1A

"ADDED" FLAG NOTE △ 6 NEXT TO ITEM 4 & 5 CALL-OUTS  
ZONE 8D & 2D.

SHEET 2

"ADDED" FLAG NOTE △ 6 NEXT TO ITEM 4 & 5 CALL-OUTS  
ZONE 6D, 5D, 5C, & 2C.

|                           |                 |                          |                                     |                          |                      |          |  |   |  |  |  |
|---------------------------|-----------------|--------------------------|-------------------------------------|--------------------------|----------------------|----------|--|---|--|--|--|
| IMPACT                    |                 | YES                      | NO                                  | PROCURMENT ACTION        |                      | PRIORITY |  | CHANGE CLASSIFICATION   |  |  |  |
| INTERCHANGEABILITY        |                 | <input type="checkbox"/> | <input checked="" type="checkbox"/> | YES                      |                      | 1        |  | RECORD  |  |  |  |
| DRAWING CHANGE            |                 | <input type="checkbox"/> | <input checked="" type="checkbox"/> | NO                       |                      | 2        |  | <input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR |  |  |  |
| SPECIFICATION             |                 | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> |                      | 3        |  | <input type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR |  |  |  |
| SPARES                    |                 | <input type="checkbox"/> | <input checked="" type="checkbox"/> |                          |                      |          |  |   |  |  |  |
| PREPARED BY<br>R. MADARIS | DATE<br>2/22/94 | PROJECT ENG              |                                     | DATE                     | FAA SUBMITTAL<br>YES |          |  |   |  |  |  |
| CHECKED BY                | DATE<br>2/22/94 | MFG                      |                                     | DATE                     | PROD SPRT            |          |  |   |  |  |  |
|                           |                 |                          |                                     |                          |                      |          |  |   |  |  |  |

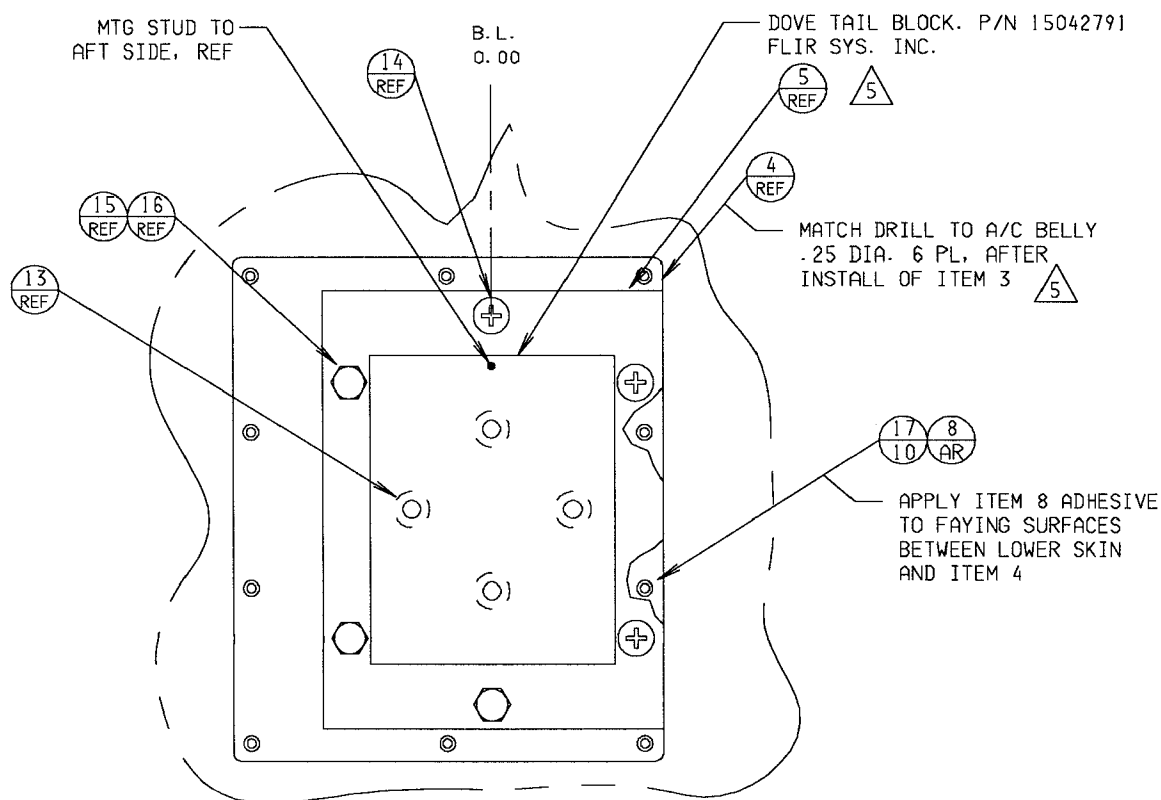
ECO

4026

ECR

## SHEET 1A CONTINUED

"CHANGED" SECTION B-B ZONE 2C



## SECTION B-B

SCALE .75=1

LKG UP AT BELLY  
FINISH; PAINT ALL PARTS  
EXCEPT DOVETAIL BLOCK TO  
MATCH ACFT BELLY

"WAS"

## SHEET 2 CONTINUED

"CHANGED" MADE THE SAME CHANGE TO SECTION D-D ZONE 3B  
THAT WAS MADE TO SECTION B-B ZONE 2C SHEET 1A

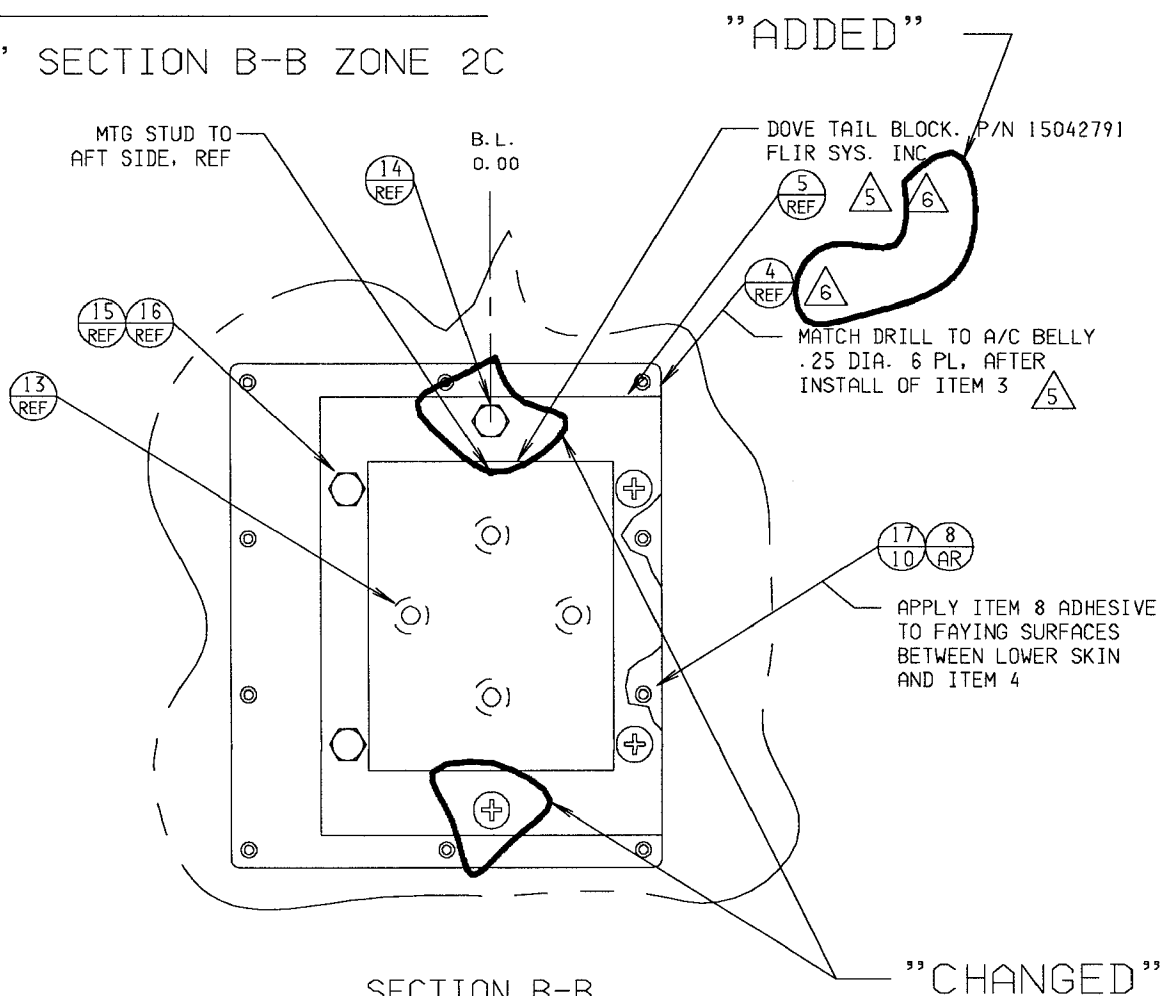
"CHANGED" CALL-OUT ZONE 5A

"WAS"

LOCATE ITEM 4 DOUBLER AS SHOWN.  
MATCH DRILL A/C FLOOR .128 DIA (#30 DRILL)  
CLECO IN PLACE. OPEN HOLES TO .25 DIA.  
THRU AND ENLARGE HOLES THRU ITEM 3  
DOUBLER AND TOP SKIN ONLY TO .375 DIA.  
CORE OUT HONEYCOMB ALL AROUND TO FORM  
1.00 DIA. CAVITY. INSTALL ADHESIVE FILLER  
HOLES, PER DETAIL "E"  
INJECT ITEM 8 WHILE HOLDING INSERTS  
IN PLACE WITH SCREWS FROM BOTTOM.

## SHEET 1A CONTINUED

"CHANGED" SECTION B-B ZONE 2C



## SHEET 2 CONTINUED

"CHANGED" CALL-OUT ZONE 5A

"IS"

LOCATE ITEM 4 DOUBLER AS SHOWN.  
MATCH DRILL A/C FLOOR .128 DIA (#30 DRILL)  
CLECO IN PLACE. OPEN HOLES TO .25 DIA.  
THRU AND ENLARGE HOLES THRU ITEM 4  
DOUBLER AND TOP SKIN ONLY TO .375 DIA.  
CORE OUT HONEYCOMB ALL AROUND TO FORM  
1.00 DIA. CAVITY. INSTALL ADHESIVE FILLER  
HOLES, PER DETAIL "E"  
INJECT ITEM 8 WHILE HOLDING INSERTS  
IN PLACE WITH SCREWS FROM BOTTOM.

"CHANGED"